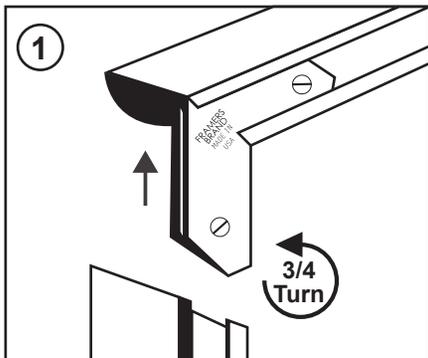


SIMPLE DIRECTIONS FOR ASSEMBLING YOUR



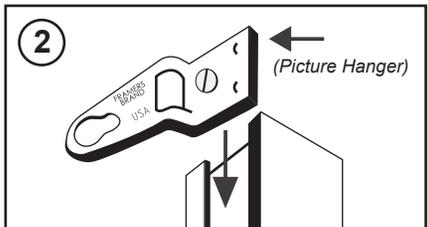
SECTIONAL FRAME

NOTE: Frame is assembled with *BACK* of frame facing toward you. Work on a smooth, clean flat surface, and be careful not to scratch your beautiful new frame.

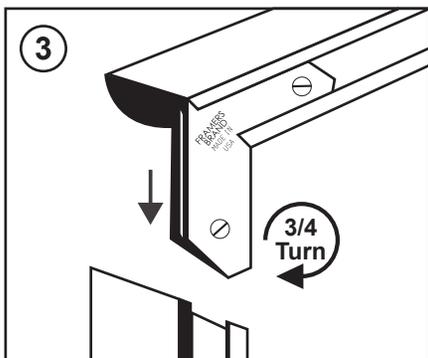


- 1 With one of the short aluminum sides facing upwards, turn the lower screw of both the left and right angle hardware pieces by 3/4 turn. (Do not loosen completely) Gently remove top aluminum frame piece by pushing upwards.

Place the frame face up. Slide out the backing and lens cover from within the "U" shaped frame channel. Set Lens cover aside on clean surface. Place poster on top of backing.

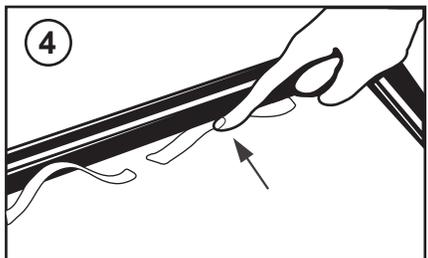


- 2 Place frame with open side facing upwards. Slide in picture hangers along channels in each side piece, adjust to correct position (about one-third from the top edge), then tighten screws. Add framing wire between the two picture hangers, by passing it through the center holes and twisting the remaining portions around itself.



- 3 Insert the top aluminum frame piece by aligning the angle hardware with the frame channel and carefully sliding downward. Be sure that the backing and lens cover sit properly within the top frame piece, and then tighten the two lower left and right screws.

Inspect the front and sides of the frame to make certain that the corners are correctly aligned. Check all screws, to be sure they are all tight.



- 4 Insert the spring tension clips between the frame section and the artwork backing board.

Peel Foam Wall Bumper from backing and apply to back of each corner angle, to provide stability and to protect wall surface.

Hang your picture, then step back and admire a professional job well done.

PAR-ASSEMBLED

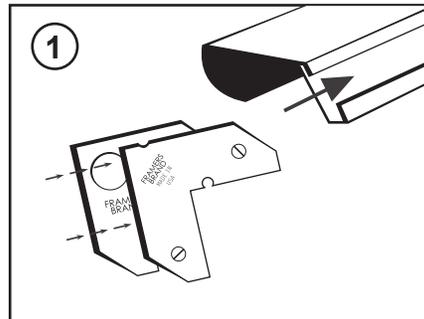
Need Help? For additional instructions please visit:
<http://framersbrand.com/instructions.html>

SIMPLE DIRECTIONS FOR ASSEMBLING YOUR



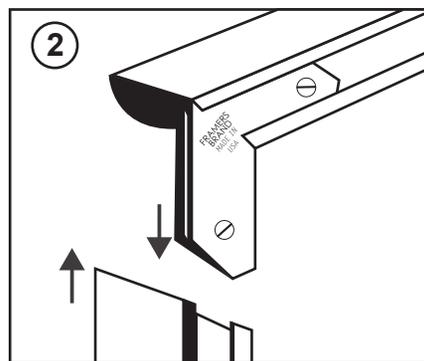
SECTIONAL FRAME

NOTE: Frame is assembled with *BACK* of frame facing toward you. Work on a smooth, clean flat surface, and be careful not to scratch your beautiful new frame.



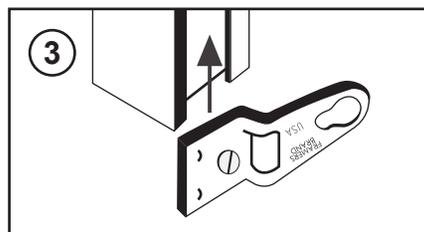
- 1 To make this job as clear and simple as possible, lay out the four aluminum pieces in approximate assembly position, choosing top, bottom, and sides.

Insert two angle hardware pieces (with the stamped letters facing up, toward the back of the frame) into the track at each end of the bottom frame section, the thin angle inside and the heavy angle outside. Do not tighten screws.



- 2 Slide the two aluminum side pieces of the frame onto the exposed angles, then tighten each of the four screws. You should now have a "U" shape.

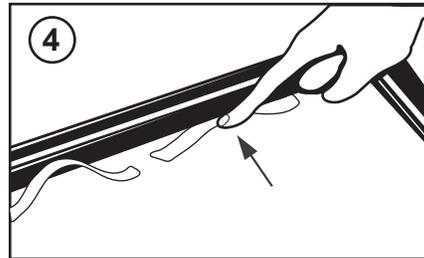
Remove protective film from both sides of the lens cover (Plexi-Glass) and slide cover, poster/print, and backing into the frame channel.



- 3 Slide in picture hangers along channels in each side piece, adjust to correct position (about one-third from the top edge), then tighten screws. Add framing wire between the two picture hangers, by passing it through the center holes and twisting the remaining portions around itself.

Insert the remaining corner angles into the sides of the remaining top frame section. Slide the exposed angles into the corresponding channel in adjacent frame section, then tighten the four set screws.

Inspect the front and sides of the frame to make certain that the corners are correctly aligned. Check all screws, to be sure they are all tight.



- 4 Insert the spring tension clips between the frame section and the artwork backing board. When dismantling the frame for any reason, be sure to remove the spring clips before removing any frame side.

Peel Rubber Wall Bumper from backing and apply to back of each corner angle, to provide stability and protect wall surface.

Hang your picture, then step back and admire a professional job well done.

Need Help? For additional instructions please visit:
<http://framersbrand.com/instructions.html>